

## Page 1 of 1

All amounts are calculated in domestic currency.

All Vendors PO ID PO30070 All Receipt Dates All Line Item Types  
All Item ID/GL/WOs All Rec. Employees All Currencies  
Grouped by Vendor ID

[illegible]

8 vendredi

8720

MR Book

B I L L O F L A D I N G

Ship From: THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 905-738-9033

No: PEC 958701  
Ship Date 15Oct15 at 11:09 From PFW  
Probill  
Via VIM DELIVERY  
FOB CONCORD  
Frt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: ( 20115)  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7

236

Ship To: ( 1)  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7  
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-855273- 1 Your PO # 30070  
ALUMINUM PLATE 7075-T651  
3.50" THICK X 2.0000" X 51.0000"

MTR

Heat Number	Tag No	Quantity	PCS	Wt LBS
1450012661	463562	4.25 SFT	6	226

TOTAL:	Tags	PCS	LBS
	1	6	226

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT  
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR  
TO SHIPPING.

ATTN: CHANTAL/LINDA

\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*  
\*\* REFERENCED ON IT \*\*

TOTAL 1 SKID GW. 251 LBS

\*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA  
CONCORD, ONT.\* \*\*\* 9:00 AM TO 4:00 PM \*\*\*  
\*\*\*\* TEL. 800-926-2600 \*\*\*\*

\*\*\*\*\*  
\* WE STOCK STAINLESS STEEL \*

\* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT \*

\*\*\*\*\*  
\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
ADDED TO EVERY ORDER.\*\*\*

THYSSENKRUPP MATERIALS NA WILL CONDUCT THEIR

Page: 1 ....Continued

ALUMINIUM - L'ALUMIN - CHUVE - PLASTIQUE - ACIER INOX  
ALUMINUM - BRASS - COPPER - PLASTICS - STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

## B I L L O F L A D I N G

No: PEC 958701

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THYSSENKRUPP MATERIALS NA  
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Sold To: ( 20115)  
DART AEROSPACE

Ship To: ( 1)  
DART AEROSPACE

## B I L L O F L A D I N G

INVENTORY, SEPT. 24 & 25/2015. THERE WILL BE NO  
CUSTOMER PICKUPS THOSE DAYS. HOWEVER, THE SALES  
OFFICE WILL REMAIN OPEN.

Page: 2 .... Last

ALUMINIUM • LAITON • CUIVRE • PLASTIQUE • ACIER INOX  
ALUMINIUM • BRASS • COPPER • PLASTICS • STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
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RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

Aleris Aluminum (Zhenjiang) Co., Ltd  
No.1 Caijia Road, Jingkou Industrial Park, Zhenjiang, Jiangsu  
212141, China



INSPECTION CERTIFICATE (EN 10204/3.1)

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Certificate No. : 2014120312  
Customer : THYSSENKRUPP MATERIALS NA  
CBS ELKHART 1015 SAINT JEROME STREET, ST. JOSEPH,  
MISHAWAKA, IN, 46544, US  
Purchase Order No. : 5400237047-R01  
Material No. : ALFLR00566  
Alloy : 7075 Temper : T651  
Batch No. : 1450012661 Quantity : 2  
Dimensions : 3.500x72.50x144.50inch  
Master standard : ASTM B209-2010, AMS4045K, AMS-QQ-A250/12A

Quality Assurance, 2014-Dec-18

Valid after signature

*Xiaobo Bai*

Xiaobo Bai

Valid quality management system approvals see: [www.aleris.com](http://www.aleris.com)  
QA-CE-02B

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From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS CA LTD Del.: 2404145324

CstAr CstOr 270501

Wgt.: 226 LB Date 10/10/2015

*Tomas Sanchez*



INSPECTION CERTIFICATE (EN 10204/3.1)

Page 1 / 2

Certificate No. : 2014120312  
Customer : THYSSENKRUPP MATERIALS NA  
CBS ELKHART 1015 SAINT JEROME STREET, ST. JOSEPH,  
MISHAWAKA, IN, 46544, US  
Purchase Order No. : 5400237047-R01  
Material No. : ALFLR00566  
Alloy : 7075 Temper : T651  
Batch No. : 1450012661 Quantity : 2  
Dimensions : 3.500x72.50x144.50inch  
Master standard : ASTM B209-2010, AMS4045K, AMS-QQ-A250/12A

TECHNOLOGICAL PROPERTIES

Mechanical properties: Temper: T651  
ASTM B209-2010, AMS4045K, AMS-QQ-A250/12A

	Pl-No.	Spec.No.	Rp1.0	Rp0.2 Ksi	Rm Ksi	A4d %	Z	Rp/Rm
LT Min	-	-	-	58.0	71.1	5.0	-	-
Max	-	-	-	-	-	-	-	-
Act	1	-	-	60.9	75.1	14.4	-	-
Act	1	-	-	61.2	75.3	13.8	-	-

Chemical Composition in %, Remainder Al

Alloy : 7075 Cast No. : ZJ77502-1-14-0927  
Alloy Spec. : ASTM B209-2010, AMS4045K, AMS-QQ-A250/12A

	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Others each	Others total
Min	0.00	0.00	1.20	0.00	2.10	0.18	5.10	0.00	0.00	0.00
Max	0.40	0.50	2.00	0.30	2.90	0.28	6.10	0.20	0.05	0.15
Act	0.037	0.077	1.682	0.005	2.410	0.201	5.661	0.0355	0.0084	0.0267

Other tests

DIMENSIONAL CONTROL: OK  
SURFACE CONTROL: OK

MELTED AND MANUFACTURED IN THE PEOPLE'S REPUBLIC OF CHINA.

CERTIFIED THAT THE WHOLE OF THE SUPPLIES DETAILED HEREON HAVE BEEN INSPECTED, TESTED AND, UNLESS OTHERWISE STATED ABOVE, CONFORM IN ALL RESPECTS WITH THE REQUIREMENTS OF THE SPECIFICATION, CONTRACT OR ORDER. WE CONFIRM, THAT QUALITY SYSTEM OF ALERIS ALUMINUM (ZHENJIANG) CO., LTD. IS IN ACCORDANCE WITH AS 9100C AND ISO 9001 IN THE RELEVANT VALID VERSION AND CERTIFICATED BY AN ACCREDITED 3RD PARTY.

Valid quality management system approvals see: [www.aleris.com](http://www.aleris.com)  
QA-CE-02B

Page 1 / 2

From: ThyssenKrupp Materials NA  
Cust. THYSSENKRUPP MATERIALS CA LTD Del.: 2404145324  
CstAr CstOr 270501  
Wgt.: 226 LB Date 10/10/2015

## MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 7075-T6 Bar 3.50x2.0

PO / BATCH NO.: 1030070 / M133392

DATE: 15-10-16

MATERIAL CERT REC'D: yes

THICKNESS ORDERED: N/A

QUANTITY RECEIVED: 6

THICKNESS RECEIVED: N/A

QUANTITY INSPECTED: 6

SHEET SIZE ORDERED: N/A

QUANTITY REJECTED: 0

SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="radio"/>	
CORRECT FINISH	<input checked="" type="radio"/>	N	
CORROSION	Y	<input checked="" type="radio"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/>	N	
CORRECT MATERIAL	<input checked="" type="radio"/>	N	
CORRECT THICKNESS	<input checked="" type="radio"/>	N	
PHOTO REQUIRED	Y	<input checked="" type="radio"/>	
CORRECT MATERIAL	<input checked="" type="radio"/>	N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/>	N	HT# 1450012661
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/>	N	M7075-T6 3.500x2.000
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/>	N	M133392
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK.  
RECORD RESULTS BELOW

TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>AD</u>	SIGNED OFF BY: _____
DATE: <u>15-10-16</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO30070**

Purchase Order Date 10/8/2015 2:54:27 PM

PO Print Date 10/8/2015

Page Number 1 of 2

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

FAKED

Contact Name		Buyer	Chantal Lavoie
Vendor Phone	905 669 9444	Customer POID	
Ship To Contact		Customer Tax #	10127-2607
Ship To Phone		Terms	Net 30
Ship Via:	Yours ppd	Currency	CAD
Ship Acct:		FOB	FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
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1	M7075T6B3.500X02.000	7075-T6 BAR 3.500' X 2.000" (Cut into 51" pieces)	10/22/2015		26.00	\$43.73	\$1,137.00
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Yes

10/22/2015

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR  
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

tolerance on thickness +0.030/-0.260  
ok per JF

NOTE: PLEASE CUT TO SIZE 6 PCS CUT AT 51"

RD  
15-10-16

15/10/16  
SP

Line Total: \$1,137.00

PO Instructions: quotation: no pec st-855020

Note:

10/8/2015



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO30070**

Purchase Order Date 10/8/2015 2:54:27 PM

PO Print Date 10/8/2015

Page Number 2 of 2

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name		Buyer	Chantal Lavoie
Vendor Phone	905 669 9444	Customer POID	
		Customer Tax #	10127-2607
Ship To Contact		Terms	Net 30
Ship To Phone		Currency	CAD
Ship Via:	Yours ppd	FOB	FCA - (Free Carrier)
Ship Acct:			

4	71401-45	Procurement Quality Clause	10/22/2015	1.00	\$0.00	\$0.00
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No

Procurement Quality Clauses  
A005 right of entry  
A012 chemical and physical test report  
A016 personnel qualification  
A017 raw material identification (as applicable)  
A026 certification of material conformance  
A041 quality management system  
A042 dart notification by supplier  
A043 retention of quality documents

10/22/2015

Line Total: \$0.00

PO Total: \$1,137.00

PO Instructions: quotation: no pec st-855020

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Change Nbr: 1

Change Date: 10/8/2015